



Brand: Bend-Pak

Model No: 1502-BAS-202

Description: Three-Button Control Pipe Bender With 202 Die Package

- Two separate end finishing units at rear for all necessary flaring and expanding
- Comes complete with quick release bending and end finishing dies
- Includes high-speed clampless swager and internal expander
- 3-inch bending capacity: (dies optional)
- Compact design
- Energy efficient 5-H.P. motor
- Heavy-duty 4-GPM hydraulic pump
- Filtered hydraulic system
- Solid steel heat-treated tooling
- Limited 5-2-1 warranty. (Five Years Structure / Frame / Two Years Components / One Year Tooling & Labor)
- Updated computer card system available for all necessary bend data for automobiles and light trucks dating back to 1960



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|----------------------------|---------------------------------------|
| Model | 1502-BAS / Semi-Automatic Pipe Bender |
| Maximum Bending Radius | 5" |
| Minimum Bending Radius | 3-1/2" |
| Maximum Tube Capacity | 3" / .095 Wall |
| Dies Supplied | 1-1/2", 1-3/4", 2", 2-1/4", 2-1/2" |
| Top Cylinder Working Force | 60,000 lbs. |
| Hydraulic Filter | Canister Type |
| Dimensions: | 41" x 64" x 26" |
| Motor | 5 HP / 220 VAC / 60 Hz. / 1Ph. |





202 Tooling Package

BENDING DIES

| QTY. | PART NO. | TOOLING DESCRIPTION |
|------|----------|----------------------------|
| 1 | 5R-212 | 5 " Radius Die / 2-1/2" |
| 1 | 5R-214 | 5 " Radius Die / 2-1/4" |
| 1 | 5R-200 | 5 " Radius Die / 2" |
| 1 | 4R-214 | 4 " Radius Die / 2-1/4" |
| 1 | 4R-200 | 4 " Radius Die / 2" |
| 1 | 35R-134 | 3-1/2" Radius Die / 1-3/4" |
| 1 | 35R-112 | 3-1/2" Radius Die / 1-1/2" |

BACK SHOES

| QTY. | PART NO. | TOOLING DESCRIPTION |
|------|----------|---------------------|
| 2 | BS-212 | 2-1/2" Back Shoes |
| 2 | BS-214 | 2-1/4" Back Shoes |
| 2 | BS-200 | 2" Back Shoes |
| 2 | BS-134 | 1-3/4" Back Shoes |
| 2 | BS-112 | 1-1/2" Back Shoes |

HALF SHOES

| QTY. | PART NO. | TOOLING DESCRIPTION |
|------|----------|---------------------|
| 1 | HS-212 | 2-1/2" Half Shoe |
| 1 | HS-214 | 2-1/4" Half Shoe |
| 1 | HS-200 | 2" Half Shoe |
| 1 | HS-134 | 1-3/4" Half Shoe |
| 1 | HS-112 | 1-1/2" Half Shoe |

SOLID EXPANDER DIES

| QTY. | PART NO. | TOOLING DESCRIPTION |
|------|----------|------------------------------------|
| 1 | STED-212 | 2-1/2" Exp. Die / 2-1/4" Male Ball |
| 1 | STED-214 | 2-1/4" Exp. Die / 2" Male Ball |
| 1 | STED-200 | 2" Exp. Die / 1-3/4" Male Ball |
| 1 | STED-134 | 1-3/4" Expander Die |
| 1 | STED-112 | 1-1/2" Expander Die |

PIPE COLLARS

| QTY. | PART NO. | TOOLING DESCRIPTION |
|------|----------|---------------------|
| 1 | HAC-212 | 2-1/2" Pipe Collar |
| 1 | HAC-214 | 2-1/4" Pipe Collar |
| 1 | HAC-200 | 2" Pipe Collar |
| 1 | HAC-134 | 2-1/2" Pipe Collar |
| 1 | HAC-112 | 1-1/2" Pipe Collar |

END FINISHING TOOLS

| QTY. | PART NO. | TOOLING DESCRIPTION |
|------|--------------|-------------------------|
| 1 | HPF-300 | 45 / 90-Degree Flare |
| 1 | DD-134/212 | Doming Die |
| 1 | BFED-134/214 | Female Ball Flare |
| 1 | BFED-200-212 | Female Ball Flare |
| 1 | B-212 | 2-1/2" Male Ball Flange |
| 1 | FP-100 | Flattening Plate |
| 1 | ST-1 | Slip-Twist Adapter |

SEGMENT EXPANDERS

| QTY. | PART NO. | TOOLING DESCRIPTION |
|------|----------|-----------------------------|
| 1 | HSA-112 | Arbor |
| 1 | SS-212 | 2-1/2" Segment Exp. |
| 1 | SS-214 | 2-1/4" Segment Exp. |
| 1 | SS-200 | 2" Segment Exp. |
| 1 | SS-134 | 1-3/4"- 1-7/8" Segment Exp. |
| 1 | SS-112 | 1-1/2" Segment Exp. |

ACCESSORIES

| QTY. | PART NO. | TOOLING DESCRIPTION |
|------|----------|------------------------|
| 1 | TTA-1000 | Tool Tray Set |
| 2 | DPS-150 | Pusher Block Springs |
| 1 | Manual | Instruction Manual |
| 1 | Video | Instruction Video |
| 1 | OR-1 | Bag / Assorted O-Rings |